

CHARACTERISTICS & FUNCTIONALITIES

EXCIPRESSTM

SD 2





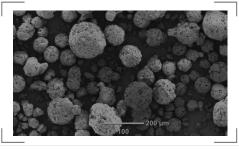
EXCIPRESS™ SD2 is a Spray-Dried lactose typically used for Direct Compression. It is manufactured under GMP standards and conforms to Ph.Eur, USP-NF and JP lactose monohydrate monographs.

Spray-dried lactose consists of fine primary lactose particles bound in a matrix of amorphous lactose.

It combines:

- high compaction properties of fine lactose crystals and amorphous lactose
- very good flowability of spherical particles.

SEM (Scanning Electron Microscopy)



KEY BENEFITS

- Excellent compressibility
- Very good flowability
- Very good blending props (Low dose formulations)

APPLICATIONS



Tablets Effervescent tablets Sweetener tablets

Hard capsules, sachets





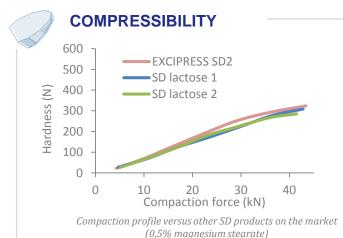


PARTICLE SIZE DISTRIBUTION (PSD)

PSD (Air jet sieve)	Specifications (%)
% < 45 μm	≤ 15
% < 100 μm	30 - 60
% < 250 μm	≥ 98

Spray-dried process gives spherical particles with a narrow Particle Size Distribution that flow very well.

PSD (Malvern Laser diffraction, indicative values) 100 Cumulative Volume (%) 80 % Volume (%) 6 60 40 20 0 10 Particle size (µm) 100 1000 x₁₀: 65 μm x₅₀: 127 μm x₉₀: 224 μm



EXCIPRESSTM SD2 can be considered as an alternative to most available spray-dried

EXCIPRESS™ SD2 exhibits

an excellent compressibility.

It is an excipient of choice

Compression

lactose products.

Direct

formulations.

FLOWABILITY

According to flowability index measured by Flodex, EXCIPRESSTM SD2 exhibits a "very good" flowability.

POURED DENSITY: 0.55 g/mL

TAPPED DENSITY: 0.63 g/mL

CARR'S INDEX: 13 %

HAUSNER RATIO: 1.15

How would you **like** your lactose?

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