

**SAFETY DATA SHEET
GLUCIDEX® IT 38**

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier:

Product name: GLUCIDEX® IT 38

Product No.: 000000200710

Synonyms: Dried glucose syrup

Chemical name: Syrups, corn, dehydrated

CAS-No.: 68131-37-3

1.2 Relevant identified uses of the substance or mixture and uses advised against:

| Identified uses: | Uses advised against: |
|---|-----------------------|
| Formulation and Packaging., Chemical Additive, Food., Fabrics, textiles and apparel., Paper treatment., Plastics, Pharmaceuticals., | No data available. |

1.3 Details of the supplier of the safety data sheet:

Supplier:

ROQUETTE FRERES
1 Rue de la Haute Loge
62136 LESTREM - France

Telephone: +33 3 21 63 36 00

Fax: +33 3 21 63 38 50

E-mail: sds@roquette.com

1.4 Emergency telephone number:

National Capital Poison Center: 1 800 222 1222 (24/24)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture:

This product is not hazardous according to OSHA 29CFR 1910.1200.

2.2 Label elements: Not applicable

2.3 Other hazards: Dust may form an explosive mixture in the atmosphere.

SECTION 3: Composition/information on ingredients

3.1 Substance:

| Chemical name | Concentration | CAS-No. |
|--------------------------|---------------|------------|
| Syrups, corn, dehydrated | >=96% | 68131-37-3 |

SECTION 4: First aid measures

4.1 Description of first aid measures:

Inhalation: Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.

Eye contact: Flush thoroughly with water for at least 15 minutes. Get medical assistance.

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| Skin contact: | Wash with soap and water. |
| Ingestion: | Product not hazardous when ingested. |
| 4.2 Most important symptoms and effects, both acute and delayed: | Dust may irritate the eyes and the respiratory system. |
| 4.3 Indication of any immediate medical attention and special treatment needed: | |
| Treatment: | Treat symptomatically. |

SECTION 5: Firefighting measures

5.1 Extinguishing media:

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| Suitable extinguishing media: | Water spray. |
| Unsuitable extinguishing media: | Dry chemicals or foams. |

5.2 Special hazards arising from the substance or mixture:

Fire or excessive heat may produce hazardous decomposition products. Dust may form an explosive mixture in the atmosphere. See Section 10.

5.3 Advice for firefighters:

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| Special Fire Fighting Procedures: | Prevent dust cloud. |
| Special protective equipment for fire-fighters: | Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. |

SECTION 6: Accidental release measures

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| 6.1 Personal precautions, protective equipment and emergency procedures: | See Section 8 of the SDS for Personal Protective Equipment. |
| 6.2 Environmental precautions: | Not regarded as dangerous for the environment. |
| 6.3 Methods and material for containment and cleaning up: | Remove material, as much as possible, using mechanical equipment. Prevent dust cloud. Collect and dispose of spillage as indicated in section 13 of the SDS. |
| 6.4 Reference to other sections: | For waste disposal, see section 13 of the SDS. |

SECTION 7: Handling and storage

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| 7.1 Precautions for safe handling: | See Section 8 of the SDS for Personal Protective Equipment. |
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7.2 Conditions for safe storage, including any incompatibilities:

Keep containers tightly closed. Store in original container. Avoid contact with oxidizing agents.

7.3 Specific end use(s):

Formulation and Packaging., Chemical Additive, Feedstock, Fabrics, textiles and apparel., Paper treatment., Plastics, Pharmaceuticals.,

SECTION 8: Exposure controls/personal protection

8.1 Control parameters:

Occupational exposure limits:

This product does not contain any components >1% with specific occupational exposure limits.

| Chemical name | Type | Exposure Limit Values | Source |
|------------------------------|------|-----------------------|---|
| Dust - Inhalable particles. | TWA | 10 mg/m3 | US. ACGIH Threshold Limit Values (01 2010) |
| Dust - Respirable particles. | TWA | 3 mg/m3 | US. ACGIH Threshold Limit Values (01 2010) |
| Dust - Respirable fraction. | PEL | 5 mg/m3 | US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006) |
| Dust - Total dust. | PEL | 15 mg/m3 | US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006) |
| Dust - Total dust. | TWA | 15 mg/m3 | US. OSHA Table Z-3 (29 CFR 1910.1000) (2000) |
| Dust - Respirable fraction. | TWA | 5 mg/m3 | US. OSHA Table Z-3 (29 CFR 1910.1000) (2000) |

8.2 Exposure controls:

Appropriate engineering controls:

Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust.

Individual protection measures, such as personal protective equipment:

Eye/face protection:

Wear dust-resistant safety goggles where there is danger of eye contact. (EN 166)

Skin protection:

Hand Protection:

No special precautions.

Other:

Wear suitable protective clothing.

Respiratory Protection:

In case of inadequate ventilation or risk of inhalation of dust, use suitable respiratory equipment with particle filter (type P1). (EN 143)

Hygiene measures:

Handle the product in accordance with the good hygiene practices and safety instructions.

Environmental exposure controls:

Not regarded as dangerous for the environment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties:

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| Physical State: | solid |
| Form: | Powder |
| Color: | White |

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| Odor: | Odorless |
| pH: | ~ 4.7 at 50 % |
| Melting Point: | Not Applicable No data available. |
| Boiling Point: | Not Applicable |
| Flash Point: | Not Applicable |
| Vapor pressure: | Not Applicable |
| Vapor density (air=1): | Not Applicable |
| Relative density: | ~ 0.45 |
| Solubility in Water: | ~ 600 g/l at 20 °C |
| Decomposition Temperature: | > 200 °C |
| Explosive properties: - INERIS - | |
| Ignition Temperature: | ~ 440 °C (EN 50281-2-1) MIT in Cloud. |
| MIE (Minimum Ignition Energy): | > 1,200 mJ (EN 13821 (Without Inductance)) 100 - 300 mJ (EN 13821 (Without Inductance, <63 µm).) |
| dP/dtmax (Maximum Rate of explosion Pressure rise): | ~ 310 bar/s (EN 14034-2) |
| Pmax (Maximum Explosion OverPressure) ±10%: | ~ 6.3 bar (EN 14034-1) |
| Kst value (±20%): | ~ 83 barm/s (EN 14034-2) |
| Dust Explosion Class: | st 1 (VDI 3673) |
| Volume resistivity: | > 10 ⁹ Ω.m (IEC 61241-2-2 / Group IIIB non-conductive dust.) |
| Moisture: | ~ 3.6 % (ISO 589) |
| Mv (Median value): | ~ 159 µm (NFX 11-666) |

9.2 Other information:

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|----------------------|----------------------|
| Conductivity: | ~ 6.6 µS/cm (at 50%) |
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SECTION 10: Stability and reactivity

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| 10.1 Reactivity: | Strong oxidizing agents. |
| 10.2 Chemical stability: | Material is stable under normal conditions. |
| 10.3 Possibility of hazardous reactions: | No hazardous reactions under ordinary conditions of use and storage. |
| 10.4 Conditions to avoid: | Prevent dust cloud. Dust clouds may be explosive under certain conditions. Avoid dust close to ignition sources. |
| 10.5 Incompatible materials: | Strong oxidizing substances. |
| 10.6 Hazardous decomposition products: | Carbon Monoxide. Carbon Dioxide. |

SECTION 11: Toxicological information

11.1 Information on toxicological effects:

Acute toxicity :

| Test / Substance | Species | Type / Result | Exposure | Remarks |
|------------------------|---------|---|----------|--|
| OECD 423 D-glucitol | Mouse | LD50 - Oral : >2000 mg/kg No mortalities were reported during the study period. | | - REACH data - Data from similar product. |

Skin irritation :

| Test / Substance | Species | Result | Exposure | Remarks |
|---|---------|-------------------------|----------|--|
| OECD 431 Glucose syrups wheat hydrolysed | Human | In vitro Not Irritating | 1 h | - REACH data - Data from similar product. |

Serious eye irritation :

| Test / Substance | Species | Result | Exposure | Remarks |
|---|----------------|----------------|----------|--|
| OECD 437 Glucose syrups wheat hydrolysed | Bovine cornea. | Not Irritating | 4 h | - REACH data - Data from similar product. |
| OECD 405 Glucose syrups wheat hydrolysed | Rabbit | Not Irritating | 72 h | - REACH data - Data from similar product. |

Sensitization :

| Test / Substance | Type | Species | Result | Remarks |
|---|---------|---------|-----------------|--|
| OECD 429 Glucose syrups wheat hydrolysed | In vivo | Mouse | Non-Sensitising | - REACH data - Data from similar product. |

Repeated dose toxicity :

| Test / Substance | Species | Result | Exposure | Remarks |
|---|---------|-------------------------------|-------------|--|
| OECD 453 4-O-a-D- glucopyranosyl-D- glucitol | Rat | No treatment related effects. | 52 Week(s). | - REACH data - Data from similar product. |

Mutagenesis :

| Test / Substance | Type | Species | Result | Remarks |
|--|----------|----------------|----------|--|
| OECD 473 Syrups, hydrolyzed starch, hydrogenated | In vitro | Hamster | Negative | - REACH data - Data from similar product. |
| OECD 471 (Ames) Syrups, hydrolyzed starch, hydrogenated | In vitro | S. typhimurium | Negative | - REACH data - Data from similar product. |
| OECD 475 D-glucitol | In vivo | Rat | Negative | - REACH data - Data from similar product. |
| OECD 474 Syrups, hydrolyzed starch, hydrogenated | In vivo | Mouse | Negative | - REACH data - Data from similar product. |
| OECD 478 D-glucitol | In vivo | Rat | Negative | - REACH data - Data from similar product. |

Carcinogenicity :

| Test / Substance | Species | Route of Exposure / Exposure | Result | Remarks |
|---|---------|------------------------------|-------------------------------|--|
| OECD 453 4-O-a-D- glucopyranosyl-D- glucitol | Rat | Oral 2 Year(s) | No treatment related effects. | - REACH data - Data from similar product. |

Reproductive toxicity :

| Test / Substance | Species | Route of Exposure / Exposure | Result | Remarks |
|---|---------|------------------------------|--|--|
| OECD 416 4-O-a-D- glucopyranosyl-D- glucitol | Rat | Oral 12 Week(s). | No treatment related effects. | - REACH data - Data from similar product. |
| OECD 414 D-glucitol | Hamster | Oral 15 day(s) | No treatment related effects. NOAEL : 1,200 mg/kg | - REACH data - Data from similar product. |

SECTION 12: Ecological information

12.1 Toxicity:

Acute toxicity:

| Test / Substance | Species | Type/Result | Exposure | Remarks |
|---|---------------------------------|---------------------------------|----------|----------------|
| OECD 203 Glucose syrups wheat hydrolysed | Common Carp | LC50 : > 100 mg/l Non toxic. | 96 h | - REACH data - |
| OECD 202 Glucose syrups wheat hydrolysed | Daphnia magna | LC50 : > 100 mg/l Non toxic. | 48 h | - REACH data - |
| OECD 201 Glucose syrups wheat hydrolysed | Pseudokirchneriella subcapitata | LC50 : > 100 mg/l Non toxic. | 72 h | - REACH data - |

Chronic Toxicity: No data available.

12.2 Persistence and degradability:

| Test / Substance | Result | Remarks |
|--|--|----------------|
| OECD 301b Glucose syrups wheat hydrolysed | > 73 % / 28 d The product is readily biodegradable. | - REACH data - |

12.3 Bioaccumulative potential: Potential to bioaccumulate is low.

12.4 Mobility in soil: This material is readily biodegraded and is not likely to bioconcentrate.

12.5 Results of PBT and vPvB assessment: No data available.

12.6 Other adverse effects: None known.

SECTION 13: Disposal considerations

13.1 Waste treatment methods:

Product: Dispose of waste in an appropriate authorised treatment facility in accordance with regulations in force and product characteristics at time of disposal.

Packaging material: Single use packaging. Collect for salvage or disposal.

SECTION 14: Transport information

This material is not subject to transport regulations (DOT, IMDG, IATA).'

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

This Safety Data Sheet is in conformity with appendix D of the OSHA Hazard Communication Standard 29CFR 1910.1200.

SECTION 16: Other information

Revision Information: Not relevant.

Key literature references and sources for data:

- REACH data -
- ECHA registered substances database.
- Internal data -

Abbreviations and acronyms used in the SDS.:

LD50: lethal dose 50%

LC50 : lethal concentration 50%

CAS: Chemical Abstracts Service (division of the American Chemical Society)

Disclaimer:

The information provided in this Safety Data Sheet (SDS) relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. It is the responsibility of the user to be aware of and to follow the regulations applying to our product for its possession, handling and use.

The information given is designed only as a guidance and is not to be considered a warranty or quality specification.

All information and instructions provided in this SDS are based on the current state of our knowledge at the latest revision date indicated.