

# **CHARACTERISTICS & FUNCTIONALITIES**

**LACTOSE** 

MONOHYDRATE

80 MESH

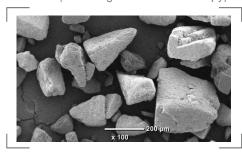




ARMOR PHARMA™ lactose monohydrate 80M is a coarse sieved powder of α-lactose monohydrate.

This lactose is produced in ARMOR PHARMA™ dedicated & state-of-the-art facility in Loudéac (France). Manufactured under EXCIPACT™ GMP standards, it conforms to Ph.Eur, USP-NF and JP lactose monohydrate monographs.

SEM (Scanning Electron Microscopy)



### **KEY BENEFITS**

- · Very good flowability
- Narrow PSD
- · Storage stability

## **APPLICATIONS**



- Blends
- Direct Compression

(associated with a DC lactose)



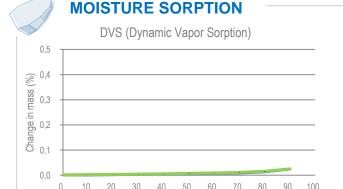


# PARTICLE SIZE DISTRIBUTION (PSD)

<b>PSD</b> (Air jet sieve)	Specifications (%)
% < 100 μm	≤ 20
% < 400 μm	98 - 100

Sieving process gives coarse particles with a narrow particle size distribution enabling very good flowability.

# PSD (Malvern Laser diffraction, indicative values) 100 80 Cumulative Volume (%) 80 Volume (%) 20 100 100 100 Particle size ( $\mu$ m) $x_{10}$ : 129 $\mu$ m $x_{50}$ : 256 $\mu$ m $x_{90}$ : 450 $\mu$ m



Target RH (%)
Sorption

The hygroscopicity of  $\alpha$ -lactose monohydrate is very low which enables high stability both in storage as well as in formulations

### **FLOWABILITY**

According to flowability index measured by Flodex, ARMOR PHARMA<sup>TM</sup> lactose monohydrate 80M exhibits a "very good" flowability.

POURED DENSITY: 0.78 g/mL TAPPED DENSITY: 0.87 g/mL

• CARR'S INDEX: 10 %
• HAUSNER RATIO: 1.11

# How would you **like** your lactose?

Desorption

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