

ORIGINAL RESEARCH

Self-Nanoemulsifying Drug Delivery System for Enhanced Bioavailability of Madecassic Acid: In vitro and in vivo Evaluation

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Purpose: Madecassic acid (MCA) is a natural triterpenoid isolated from centellae herba that has diverse biological effects, such as anti-inflammatory, antioxidant, and anticancer activities. However, the efficacy of MCA is limited by low oral bioavailability caused by its extremely poor aqueous solubility. This study aimed to develop a self-nanoemulsifying drug delivery system (SNEDDS) for MCA to improve its oral absorption.

Methods: The utilized oil phases, surfactants, and co-surfactants for SNEDDS were selected based on the solubility of MCA and emulsification efficiency. The optimized formulation was characterized for pharmaceutical properties and its pharmacokinetic behavior was examined in rats. Besides, the intestinal absorption property of MCA was investigated using in situ single-pass intestinal perfusion and intestinal lymphatic transport.

Results: The optimized nanoemulsion formula consists of Capryol 90:Labrasol:Kolliphor ELP:Transcutol HP in a weight ratio of 1:2.7:2.7:3.6 (w/w/w/w). MCA-loaded SNEDDS presented a small droplet size (21.52 \pm 0.23 nm), with a zeta potential value of -3.05± 0.3 mV. Compared with pure MCA, SNEDDS had a higher effective permeability coefficient and showed 8.47-fold and 4.01-fold of maximum plasma concentration (C_{max}) and area under the plasma concentration-time curve (AUC), respectively. Cycloheximide was pretreated before the experiment to evaluate the degree of lymphatic uptake. The results showed that cycloheximide greatly influenced the absorption of SNEDDS, resulting in 82.26% and 76.98% reduction in C_{max} and AUC, respectively.

Conclusion: This study reports the MCA-loaded SNEDDS with distinctly enhanced in vitro and in vivo performance compared with pure MCA and concludes that the SNEDDS formulation could be a viable and effective strategy for improving the dissolution rate and bioavailability of poor aqueous-soluble ingredients.

Keywords: madecassic acid, self-nanoemulsifying drug delivery system, pharmacokinetics, intestinal lymphatic transport

Introduction

Madecassic acid (MCA), a typical bioactive pentacyclic triterpenoid isolated from the traditional Chinese medicinal herb Centella asiatica, has a variety of pharmacological activities, including anti-inflammatory, antioxidant, anti-diabetic, neuroprotective, and anticancer effects. 5,6 MCA exhibited a significant anti-colitis effect in dextran sulfate sodium-induced mice. MCA could decrease the number of gammadeltaT17 cells and attenuate the inflammation via peroxisome proliferator activated receptor gamma-phosphatase and tensin homolog/protein kinase B/glycogen synthase kinase-3beta/nuclear factor of activated T cells pathway, and inhibit lipopolysaccharides induced inflammatory stress in RAW 264.7 cells by suppressing nuclear factor kappa-B pathway. MCA has a potential for development into a new natural anti-inflammatory drug. MCA contains four hydroxyl groups and one carboxylic group (Figure 1), which was expected to be somewhat soluble in aqueous solutions, but experimentally, saturation is reached at a low concentration (85.0 µg/mL in phosphate buffer solution). The calculated partition coefficient (log K)

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Figure I The chemical structure of MCA.

in octanol and water was 3.1 for MCA. The low solubility and high log K of MCA are due to the triterpenoid aglycones mostly comprising hydrophobic regions (pentacyclic skeleton). 10 The low aqueous solubility and dissolution rate of MCA are disadvantageous for oral administration and also limit the therapeutic activities. Thus, it is essential to develop a suitable strategy to successfully overcome the challenge to enhance its oral absorption.

In recent years, nanotechnology has benefited from novel research with resulting innovation in the field of biological sciences. Nanoscaled drug delivery systems have obvious advantages including good pharmacological effectiveness and low toxicity. Diverse formulation methods have been developed to modify the solubility of drugs, such as nanocrystals, micro/nanoemulsion, solid dispersion, and lipid-based drug delivery systems. 11 Among them, the self-nanoemulsifying drug delivery system (SNEDDS), a novel isotropic system, consists of an oil phase, a surfactant, and one or more co-solvents or co-surfactants, which offer high potential in ameliorating the solubility, dissolution rate, and oral bioavailability of hydrophobic agents. 12 SNEDDS enhances drug delivery by promoting the absorption of drugs via the lymphatic transport pathway, preventing the hepatic first-pass metabolism, reducing the effects of intestinal excretion transport, and avoiding the degradation of drugs in the physiological environment. 13,14 The use of SNEDDS has generated much academic and industrial interest as potential formulations for enhancing bioavailability of ingredients. SNEDDS recently proved their advantages in improving oral bioavailability by solubilizing poorly water-soluble compounds such as celastrol, and naringenin (that share some physical properties with MCA). 15,16 Moreover, Abushal et al developed a SNEDDS of apremilast by using 15% oil, 60% S_{mix}, and 25% water, which enhanced the relative bioavailability of apremilast by 7.07-fold compared with that of the drug suspension.¹⁷ Verma et al also improved the rate of dissolution and oral bioavailability of poorly soluble candesartan by formulating it into SNEDDS. 18-21

Accordingly, the aim of the current study is to develop an MCA-loaded SNEDDS formulation to achieve improvement of pharmacokinetic behavior. The selected formulation was evaluated by in vitro dissolution and in vivo studies. In vivo evaluation of the selected formulation was studied in Sprague-Dawley rats, and to assess the relative bioavailability, pharmacokinetic parameters were compared with pure MCA. In addition, the intestinal absorption and lymphatic transport of MCA-loaded SNEDDS were studied to explore the underlying mechanism.

Materials and Methods

Materials and Animals

Madecassic acid (MCA, >98.5%) was provided by Jiangsu Yongjian Pharmaceutical Technology Co., Ltd (Jiangsu, China). Glycyrrhetinic acid (>98%) was procured from China National Institute for the Control of Pharmaceutical and Biological Products (Peking, China). Capryol 90, Labrafil M 1944 CS, Labrafac Lipophile WL 1349, Maisine CC, Peceol, Labrafac PG, Transcutol HP, Lauroglycol FCC, and Labrasol were donated by Guangzhou Tianrun Pharmaceutical Co., Ltd (Guangdong, China). Kolliphor ELP, Kolliphor HS15, and Kolliphor RH40 were gifted from BASF (Ludwigshafen, Germany). Tween 80,

ethyl oleate, and oleic acid were acquired from Nanjing Chemical Reagent Co., Ltd (Jiangsu, China). PEG 400 and 1.2-propanediol were acquired from Sinopharm Chemical Reagents Co., Ltd (Shanghai, China). HPLC-grade acetonitrile and methanol were obtained from Merck (Darmstadt, Germany), and HPLC-grade formic acid was purchased from Shanghai Linen Science and Technology Development Co., Ltd (Shanghai, China). Ultrapure water was prepared from a Milli-Q water purification system (Millipore, Milford, MA, USA). All other chemicals were of analytical grade.

Male Sprague-Dawley rats (180–220 g) were supplied by Shanghai SLAC Laboratory Animal Co., Ltd. All animals were housed at controlled temperature (22 ± 2 °C) and controlled lighting (12 h dark/light cycle) with access to standard chow and water *ad libitum* in an SPF environment. All of the experimental procedures were in accordance with the National Institutes of Health Guide for the Care and Use of Laboratory Animals, and were approved by the Institutional Animal Care and Use Committee of China Pharmaceutical University (CPU-2019-06-004).

Design of Self-Nanoemulsifying Drug Delivery System (SNEDDS) Equilibrium Solubility Determination of MCA

The saturated equilibrium solubility of MCA was examined in diverse oil phases (Labrafac PG, Peceol, Maisine CC, Capryol 90, Labrafil M 1944 CS, Labrafac Lipophile WL 1349, Capryol 90, ethyl oleate and oleic acid), surfactants (Kolliphor RH40, Kolliphor HS15, Kolliphor ELP, Tween 80, Labrasol and Lauroglycol FCC), and co-surfactants (1,2-propanediol, PEG 400, and Transcutol HP). An excess amount of MCA was added to 0.5 mL of different oil phases, surfactants and co-surfactants, the mixture was vortexed for 5 min, ultrasound treatment for 30 min, and placed in a shaker at room temperature for 48 h. Then, the equilibrated samples were centrifuged at 14,000 rpm for 10 min, each supernatant was collected, diluted with methanol, passed through 0.22 µm membrane filter, and analyzed by Agilent 1260 HPLC system (Agilent Technologies, Palo Alto, CA, USA). Chromatographic separation was performed on a Shim-pack CLC-ODS C₁₈ column (4.6 mm × 150 mm, particle size 5 µm, Shimadzu, Kyoto, Japan). The mobile phase consisted of acetonitrile and 0.1% formic acid aqueous solution (70:30, v/v) at flow rate 1.0 mL/min. The column compartment was set at 40°C and detective wavelength was 204 nm. The examination was performed in triplicate and the standard deviation (SD) was calculated.

Emulsification Efficiency Study

The self-emulsification test is used for evaluating the excipients' miscibility, formulation spontaneity, homogeneity, and appearance after aqueous dilution.²² The apparent spontaneity of emulsion formation against time was mainly measured by visual tests. The formulation was subjected to 1:100 aqueous dilution, and the mixture was stirred for 5 min to provide fast evaluation of formulation appearance and morphology.²³ For surfactant screening, surfactant was mixed with the oil phase, and the mixture was reconstituted with distilled water. The spontaneity of the formulation was judged as "A" when a clear or slight blue appearance was visually observed within 1 min. It was judged as "B" when the appearance of the formulation was bluish (semi-clear), within 1 min. When the droplets took 1–2 min to completely spread in water and the appearance was turbid, the formulation could be assigned as "C". Finally, the formulation was classified as "D" and "E" when the droplets needed within 3 min and more than 3 min to completely spread in water, respectively.^{13,24,25} Briefly, for co-surfactant selection, the surfactant was mixed with the same amount of co-surfactant, and the oil phase was added, then the mixture was subjected to 1:100 distilled water in a glass beaker.

Pseudo-Ternary Phase Diagram

To identify the region of SNEDDS formulation visually, pseudo-ternary phase diagrams were constructed for selecting oil phases, surfactants, and co-surfactants of different mass ratios. For each phase diagram, the oil phase, surfactant, and co-surfactant at specific ratios were mixed uniformly in various proportions (1:9, 2:8, 3:7, 4:6, 5:5, 6:4, 7:3, 8:2, 9:1). Formulations were judged as grade "A" and "B" when the dispersion of droplets in water occurred within 1 min, and clear or semi-clear emulsion with a bluish or bluish tinge color. The types of "A" and "B" formulations were selected for construction of the self-emulsifying region in the phase diagram. Analysis software Origin 8.0 was used to construct the pseudo-ternary phase diagrams.

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Droplet Size and Zeta Potential

The formulation was diluted at a ratio of 1:20 v/v (formulation: distilled water) and mixed for 3 min before analysis. The droplet size and zeta potential of the diluted MCA-loaded SNEDDS were determined by a Malvern Zetasizer Nano ZS90 (Malvern Instrument Ltd, UK) at room temperature.

In-vitro Release Study

The release of pure MCA and MCA from the optimized formula was studied via dialysis bag technique (MW8000-14000). The dissolution test was carried out in 1% polysorbate 80 in 0.05M phosphate buffer of pH 6.8 ± 0.05 to maintain sink condition, and the temperature was set at 37 ± 0.5 °C.^{27,28} Pure MCA or MCA-SNEDDS was sealed in a dialysis bag and immersed with 50 mL of fresh release media in a plastic tube. The condition was maintained in an air-bath shaker at a speed of 50 rpm. The samples (0.4 mL) were withdrawn at predetermined time points (0.5, 0.75, 1, 2, 4, 8, 12, 16, 20, 24, 30 and 36 h), and an equal volume of fresh medium was added to the vessel to maintain a constant volume of dissolution medium. Each sample was filtered through a 0.22 μ m membrane filter and analyzed for amount of MCA released by HPLC method discussed above. The release studies were carried out in triplicate. The drug release mechanism from the SNEDDS formulation was studied via the application of various kinetic models including zero-order model, first order, Higuchi model, Hixson-Crowell, and Ritger-Peppas model (Origin 8.0).

Bioavailability Studies

The bioavailability of the optimal SNEDDS of MCA (Capryol 90: Labrasol: Kolliphor ELP: Transcutol HP in a weight ratio of 1:2.7:2.7:3.6 (w/w/w/w)) was compared with pure MCA powder on Sprague-Dawley rats. Both MCA-loaded SNEDDS and pure MCA were administered orally at a dose equivalent to 100 mg/kg of MCA. The plasma samples were collected at 0.1, 0.3, 0.5, 0.7, 1, 2, 4, 8, 12, and 24 h after the administration. All plasma samples were centrifuged at 8000 rpm for 6 min, and the supernatant was stored at -20° C until analysis. To 200 μ L aliquot of plasma sample, 50 μ L internal standard (IS, glycyrrhetinic acid, 400 ng/mL) and 1.1 mL EtOAc were added and vortexed for 6 min to mix in a 1.5 mL polypropylene tube, and were centrifuged at 12,000 rpm for 10 min. The supernatant (1 mL) was evaporated to dryness under vacuum at 40°C. The residue was reconstituted in 150 uL 38:62 methanol/water solution (v/v) and centrifuged at 12,000 rpm for 10 min, and the supernatant was removed into an injection vial, and a 5 µL aliquot was injected into the Agilent 6460 LC-MS/MS system (Agilent Technologies, Palo Alto, CA, USA) for analysis. Separation was performed on an Agilent SB-C₁₈ column (2.1 mm × 50 mm, particle size 1.8 μm, Agilent, USA). The mobile phase consisted of 0.1% aqueous formic acid (FA, v/v, solvent A) and 0.1% FA/ACN (v/v, solvent B). The flow rate was 0.4 mL/min. The gradient was set as follows: 0-2 min, an isocratic elution at 38% B; 2.1-3 min, an isocratic elution at 80% B; 3.1–4 min, an isocratic elution at 38% B. The precursor ions and product ions were m/z 503.3 \rightarrow 503.3 for MCA, and m/z 469.4 \rightarrow 425.4 for IS. The fragment was set at 300 V for MCA and 230 V for IS. Collision energy was set at 0 eV for MCA and 40 eV for IS. Quantitation of the drugs in rat plasma was based on the peak area ratio of the cited drug versus that of the IS. Data acquisition and processing were performed using Masshunter software 8.0.

Methods were validated for specificity, linearity, accuracy, precision, extract recovery and stability, according to USA FDA guidelines. Pharmacokinetic parameters including maximum plasma concentration (C_{max}), the time to reach C_{max} (T_{max}), area under the curve (AUC), half-time ($T_{1/2}$), oral clearance per unit time (CL/F) and mean residence time (MRT) were determined by non-compartmental modeling with PK solver software (issued by China Pharmaceutical University). p value < 0.05 was considered to be statistically significant. All results are expressed as mean \pm SD.

Intestinal Permeability Study

The intestinal permeability of the optimal SNEDDS of MCA was evaluated in single-pass intestinal permeability study. Firstly, MCA-SNEDDS (containing 200 μ g/mL MCA), MCA (200 μ g/mL), or MCA (200 μ g/mL) with verapamil (0.1 mg/mL) was ultrasonically dispersed in Krebs-Ringer (KR) buffer solution and treated with 37°C water bath to obtain perfusion solution. Then, after abdomen was opened, bile duct was ligated to eliminate the influence of bile. A single-pass constant flow (0.2 mL/min) of solution was perfused into ligated duodenum and jejuna segments (length of ~20 cm). After 30 min, the samples were regularly taken out for 2 h at 15 min intervals and centrifuged. The lengths of the tested sample segments were

measured at the end of the perfusion. The supernatants were collected, an equal amount of acetonitrile was added, vortexed for 1 min, and centrifuged at 12,000 rpm for 10 min. The HPLC analysis was the same as "Equilibrium Solubility Determination of MCA". The effective permeability coefficient was calculated using the following equation.²⁴

$$C_{out(corrected)} = rac{C_{out} * V_{out}}{V_{in}}, P_{e\!f\!f} = -Qlnigg(rac{C_{out(corrected)}}{C_{in}}igg)/2\pi rl$$

 C_{in} is the concentration of MCA in the inlet perfused (μ g/mL), C_{out} is the corrected concentration of MCA in the outlet perfused (μ g/mL). V_{in} and V_{out} are the entering and exiting volume of the perfusion solution (mL), Q is the flow rate of perfusion solution (mL/min), P is the radius of the rat intestinal (cm), and P is the length of the intestinal segment (cm).

Lymphatic Transport After Oral Administration

Comparing the bioavailability of MCA-SNEDDS after oral dosing with and without pre-treatment with chylomicron flow blocking agent cycloheximide.³⁰ The animals were pre-treated with 3 mg/kg of cycloheximide administered intraperitoneally 1 h before dosing. After the SNEDDS of MCA treatments, plasma samples were collected at 0.1, 0.3, 0.5, 0.7, 1, 2, 4, 8, 12, and 24 h. All plasma samples were centrifuged at 8000 rpm for 6 min, and the supernatant was stored at -20°C until analysis. Sample preparation and HPLC-MS/MS analysis were the same as "Bioavailability Studies".

Statistical Analysis

All examinations were performed in triplicate and the data were calculated as mean \pm standard deviation (SD). Statistical analyses were done using SPSS 22.0 software (IL, USA). Student's *t*-test was used to evaluate any significant differences in the experiments, and *p* value < 0.05 was considered statistically significant.

Results and Discussion

Equilibrium Solubility Study

Solubility of the drug in excipients plays a significant role in the stability of formulations since numerous formulations experience precipitation prior to encountering in situ solubilization.³¹ Self-emulsifying nanoemulsions must possess excellent solubility to incorporate drug doses in a minimum volume of the formulation. High drug solubilization is important for improving the efficiency of drug loading into carriers with concomitant advances in oral bioavailability.¹⁸ Hence, the selection of media to formulate SNEDDS is critical. The solubility of MCA in diverse oil phases, surfactants, and co-surfactants has been evaluated (Figure 2). The solubilization capacity of oil phase is important to prevent drug precipitation upon dilution, which could affect drug loading efficiency.³² Capryol 90, a medium-chain fatty acid, exhibited good solubilization capacity (14.88 \pm 0.86 mg/mL) among the screened oil phases for MCA. Labrasol resulted in the highest solubility (15.00 \pm 0.48 mg/mL), followed by Lauroglycol FCC (7.43 \pm 0.41 mg/mL). MCA solubility in co-surfactants was higher than its solubility in oil phases and surfactants. Among various co-surfactants screened, Transcutol HP (41.19 \pm 2.16 mg/mL) and 1.2-propanediol (16.84 \pm 3.81 mg/mL) showed good solubilization of drug.

Selection of SNEDDS Components

The emulsification efficiency is a crucial parameter for evaluating the spontaneous emulsification of formulation without the aid of external thermal or mechanical energy. Oil phase is a major component of SNEDDS because of its ability to dissolve large amounts of hydrophobic drugs. Oil phase could control the self-emulsification process and enhance lymphatic transport of drugs. The selection of oil phases mainly depends on solubility of drugs. In comparison with other oil phases, ethyl oleate, Capryol 90 and Labrafil M 1944 CS were found to exhibit good emulsification efficiency with all tested surfactants (Table 1). Therefore, Capryol 90 was selected as an oil phase for SNEDDS formulation and further examinations. Regarding surfactants, emulsification efficiency is the major selection perspective. Various surfactants were also evaluated for their solubilization capacity and emulsification efficiency. Kolliphor RH40, Kolliphor ELP, and Kolliphor HS15 showed comparable emulsification ability for all employed oil phases. The results of emulsification efficiency of Capryol 90 with five surfactants (Lauroglycol FCC, Labrasol, Tween 80, Kolliphor ELP, and Kolliphor RH40) in four different ratios (Km: 1:9, 2:8, 3:7, 4:6, w/w) are shown in Table 2. Labrasol is shown to have the best solubility of screened surfactants, Kolliphor ELP possesses a good capacity to emulsify

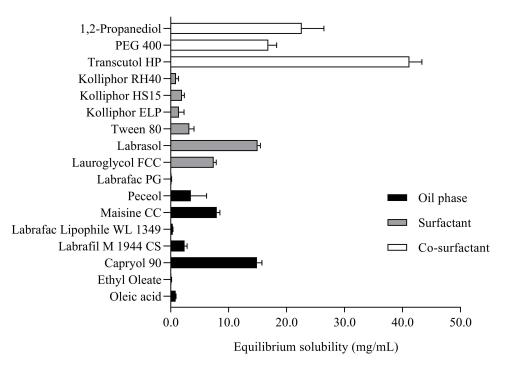


Figure 2 Solubility of MCA in different oil phases, surfactants, and co-surfactants. Each value shows the mean ± SD (n=3).

Capryol 90. However, both dissolution properties and emulsifying abilities are important for surfactants and co-surfactants. Good emulsifying ability is favorable for the spontaneous formation of nanoemulsion. Consequently, both Kolliphor ELP and Labrasol were selected as the cosurfactants of SNEDDS.

Construction of Pseudo-Ternary Phase Diagrams

The high specificity of the self-emulsification process requires separate selection of oil phases, surfactants, and co-surfactants. The selection of the type and mass ratio of surfactant/co-surfactant is the key factor in the formulation of nanoemulsions. A ternary diagram was established to identify the self-emulsifying region. It helps to select the appropriate excipient ratio for the development of SNEDDS formulations to ensure spontaneous formation of nanoemulsions. Accordingly, to identify the self-

Table I The Ability of Various Surfactants to Emulsify the Oil Phases

| Oil Phases | Surfactants | | | | | | |
|--------------------|-----------------|----------|----------|---------------|----------------|----------------|--|
| | Lauroglycol FCC | Labrasol | Tween 80 | Kolliphor ELP | Kolliphor HS15 | Kolliphor RH40 | |
| Oleic acid | E | С | С | В | В | С | |
| Ethyl oleate | E | С | Α | А | А | Α | |
| Capryol 90 | E | D | В | В | В | Α | |
| Labrafil M 1944 CS | E | С | Α | А | А | А | |
| Lipophile WL 1349 | E | Е | С | А | А | Α | |
| Maisine CC | E | С | С | В | В | А | |
| Peceol | E | В | В | В | В | С | |
| Labrafac PG | E | E | В | А | Α | Α | |

Notes: A, indicates rapidly forming nanoemulsion which is clear or bluish appearance, emulsification time less than I min; B, indicates rapidly forming, slightly less clear emulsion which has a bluish white appearance, emulsification time less than I min; C, indicates fine milky emulsion, similar to milk in appearance, emulsification time less than 2 min; D, indicates slow to emulsion, dull, grayish white emulsion with slightly oily appearance, emulsification time more than 2 min; E, indicates poor or minimal emulsification with large oil globules noticed on the surface, emulsification time more than 3 min.

Table 2 The Ability of Capryol to Emulsify the Selected Co-Surfactants

| Co-Surfactants | Capryol 90 (K _m) | | | |
|-----------------|------------------------------|-----|-----|-----|
| | 1:9 | 2:8 | 3:7 | 4:6 |
| Lauroglycol FCC | E | E | E | E |
| Labrasol | С | D | D | D |
| Tween 80 | Α | Α | В | С |
| Kolliphor ELP | Α | Α | Α | Α |
| Kolliphor RH40 | Α | В | С | С |

Notes: A, indicates rapidly forming nanoemulsion which is clear or bluish appearance, emulsification time less than I min; B, indicates rapidly forming, slightly less clear emulsion which has a bluish white appearance, emulsification time less than I min; C, indicates fine milky emulsion, similar to milk in appearance, emulsification time less than 2 min; D, indicates slow to emulsion, dull, grayish white emulsion with slightly oily appearance, emulsification time more than 2 min; E, indicates poor or minimal emulsification with large oil globules noticed on the surface, emulsification time more than 3 min.

nanoemulsifying regions and optimize the concentration of phase ingredients in the SNEDDS, three-phase diagrams were constructed using Caproyl 90 as an oil phase, Kolliphor ELP and Labrasol as surfactants, and Transcutol HP as a co-surfactant. For each selected SNEDDS system, oil phase/surfactant/co-surfactant was prepared at predetermined ratios with 1:9–9:1 (w/w). All components were converted to mass ratios according to different proportions, and the phase diagram was constructed by Origin 8.0 software (Figure 3). This pseudo-ternary phase diagram provided a self-nanoemulsifying region where transparent emulsions

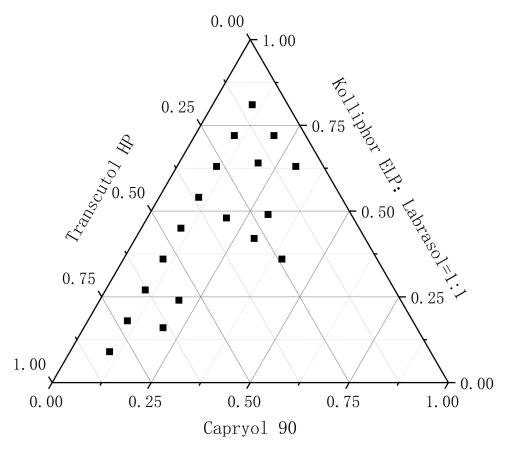


Figure 3 Pseudo-ternary phase diagrams for Capryol 90/Labrasol/Kolliphor ELP/Transcutol HP.

were produced. Based on the various combinations, Capryol 90, Kolliphor ELP, Labrasol, Transcutol HP (1:2.7:2.7:3.6) were selected for the formulation of optimized SNEDDS.

Characterization of SNEDDS

Droplet size is related to the available interfacial area between oil and aqueous phase. 33 The droplet size distribution is one of the important characteristics of emulsion stability evaluation and a key step in improving drug bioavailability. The smaller particle size results in an enhanced surface area, thus improving the absorption of drug. The droplet size of optimal MCA-loaded SNEDDS indicated that globules of the emulsion have nanometric range $(21.52 \pm 0.23 \text{ nm})$ with polydispersity index under 0.16, which demonstrates consistency in distribution of droplet size (Figure 4). The emulsion droplet polarity is also a significant factor in assessing emulsification efficiency. The stability of colloidal dispersions depends on the value of zeta potential. Generally, a stable colloidal dispersion has a zeta potential between -10 and +10 mV, zeta potential values of more than +30 mV or less than -30 mV are considered strongly cationic and strongly anionic, respectively. ³⁴ The value of zeta potential was found to be $-3.05 \pm$ 0.30 mV, which showed the formulation was negatively charged and gave indication of a stable system.

In-vitro Drug Release Study

The drug release profile of SNEDDS was evaluated in comparison with that of the pure MCA. Performing in vitro release study in a suitable media could predict the bioavailability of drug. As shown in Figure 5, SNEDDS significantly enhanced the rate and extent of MCA release. During the first 4 h of the study, MCA-SNEDDS released more than 15% drug compared with the MCAsuspension that released only 2.59%. At 24 h, the cumulative drug release from SNEDDS and suspension were 68.99% and 23.61%, respectively. About 80% of MCA was released from the SNEDDS formulation at the same period, whereas at the end of the study, the total amount of pure MCA released was 30.63%. The correlation coefficients (R²) and kinetic of drug release from

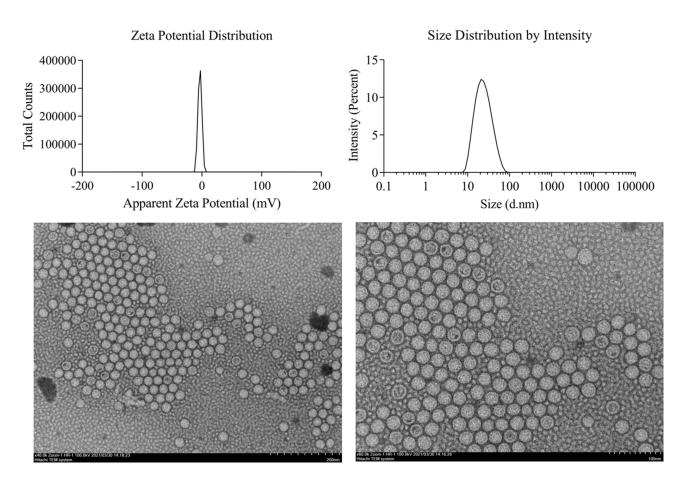


Figure 4 Characterization of SNEDDS.

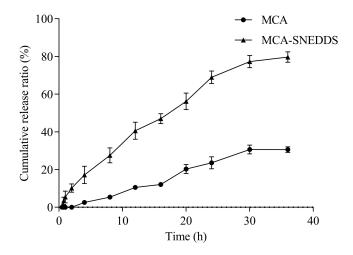


Figure 5 In vitro drug release profiles of pure MCA and SNEDDS formulation in phosphate buffer (pH 6.8). Each value represents the mean \pm SD (n = 3). Note: Data represent mean \pm SD (n = 5).

Abbreviations: MCA, madecassic acid; MCA-SNEDDS, madecassic acid loaded self-nanoemulsifying drug delivery system.

MCA-SNEDDS and MCA suspension are shown in Table 3. The values of R^2 suggested the best model fit the drug release pattern from formulation. The best model fit for MCA-SNEDDS was first model with $R^2 = 0.9912$. For MCA-suspension, the best model fitting its drug release kinetic was the zero order with $R^2 = 0.9804$.

Oral Bioavailability in Rats

The ultimate aim of oral drug delivery is to enhance the bioavailability of compounds. In this section, the oral absorption efficiency of MCA-SNEDDS was investigated in Sprague-Dawley rats when compared with pure MCA. A rapid and accurate HPLC-MS /MS analysis method was developed and validated to determine the plasma concentration of MCA. The plasma concentration-time profiles of MCA (Figure 6) and its pharmacokinetic parameters (Table 4) revealed that the T_{1/2}, C_{max}, and CL/F values were 3.36 h, 16.59 ng/mL, and 1.94 mg/ng*mL, respectively, and the AUC was 72.29 h·ng/mL, while C_{max} and AUC of MCA-SNEDDS were significantly increased to 140.44 ng/mL and 290.24 h·ng/mL, respectively. The relative bioavailability of MCA-SNEDDS was 401.5%. MCA-SNEDDS showed much higher oral bioavailability than that of pure MCA. The improvement in bioavailability of MCA of the SNEDDS formulation may be due to the decreased particle size and increased solubility of MCA. High drug solubilization capacity and self-emulsifying ability of SNEDDS formulation may have resulted in the increased AUC of MCA. As the results show, formulating MCA into SNEDDS was an efficient strategy to facilitate the oral absorption of MCA.

Intestinal Permeability Study

Permeability in the intestinal tract of any formulation is a crucial factor, which decides the absorption and bioavailability of the drug from that formulation. Hence, the intestinal permeability of MCA was evaluated in male Sprague-Dawley rats. The results indicated that the effective permeability coefficient (P_{eff}) of MCA was 1.13×10^{-5} cm/s (Figure 7). An increase in permeability of

Table 3 Mathematical Models of MCA Release from SNEDDS and Suspension

| Formulation | Zero Order | First Order | Higuchi | Hixon-Crowell | Ritger-Peppas |
|-------------|------------------------------------|--|---|--|-----------------------------------|
| MCA-SNEDDS | $Q = 5.98 + 2.32$ $R^2 = 0.9614$ | $Q = 108.69(1-e^{-0.04t})$ $R^2 = 0.9912$ | $Q = 15.33t^{1/2} - 11.60$ $R^2 = 0.9865$ | $Q = 100(1-(1-0.01t)^3)$ $R^2 = 0.9908$ | $Q = 6.54t^{0.71}$ $R^2 = 0.9869$ |
| Suspension | $Q = -1.06t + 0.95$ $R^2 = 0.9804$ | $Q = -412(1 - e^{-0.002t})$ $R^2 = 0.9778$ | $Q = 6.21t^{1/2} - 8.27$ $R^2 = 0.9296$ | $Q = 100(1-(1-0.003t)^3)$ $R^2 = 0.9761$ | $Q = 0.74t^{1.07}$ $R^2 = 0.9794$ |

Note: Q, the cumulative release rate.

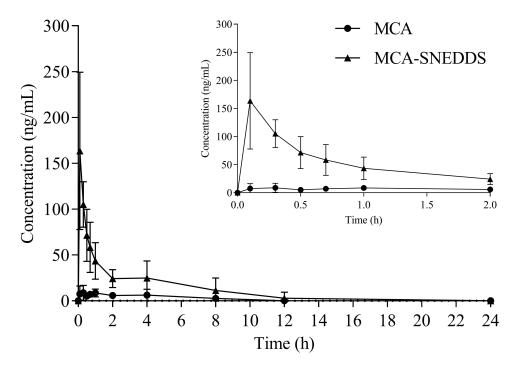


Figure 6 The concentration-time curves of MCA and MCA-SNEDDS.

Note: Data represent mean ± SD (n = 5).

Abbreviations: MCA, madecassic acid; MCA-SNEDDS, madecassic acid loaded self-nanoemulsifying drug delivery system.

MCA was found after co-perfusion with the verapamil (0.1 mg/mL), a P-gp inhibitor (1.30 \times 10⁻⁵ cm/s, p < 0.01), which indicated that MCA might be a substrate of P-gp. It also suggested that P-gp could efficiently efflux MCA in the gut wall, which might be responsible for the poor oral bioavailability of MCA. The P_{eff} of MCA-SNEDDS formulation was 1.48 times (p < 0.01) that of pure MCA, indicating that MCA permeability could be significantly improved using SNEDDS formulation. Both surfactants Kolliphor ELP and Labrasol can inhibit the efflux transporter P-gp. ³⁶ Besides, Labrasol has been reported to play a strong role in improving intestinal permeation. ³⁷ Reasonably, the result may also be attributed to lymphatic transport of the drug via the triglyceride core of the chylomicron, which is the main lymphatic transport mechanism of non-dissolvable drugs through lipid carriers such as SNEDDS. ^{24,38} Therefore, the optimal SNEDDS formulations exhibited significantly higher intestinal permeability compared with plain drug solution which might be related to the Labrasol and Kolliphor ELP.

Table 4 Pharmacokinetic Parameters of MCA and MCA-SNEDDS

| Parameters | MCA | MCA-SNEDDS | |
|--------------------------|---------------|------------------|--|
| AUC (ng/mL*h) | 72.29 ± 29.61 | 290.24 ± 160.38* | |
| C _{max} (ng/mL) | 16.59 ± 4.81 | 140.44 ± 78.87* | |
| T _{1/2} (h) | 3.36 ± 3.02 | 3.43 ± 2.58 | |
| T _{max} (h) | 1.70 ± 1.61 | 0.10 ± 0.00 | |
| MRT (h) | 5.62 ± 3.75 | 4.66 ± 3.37 | |
| CL/F ((mg)/(ng/mL)) | 1.94 ± 1.31 | 0.43 ± 0.22* | |
| V/F ((mg)/(ng/mL)/h) | 6.44 ± 1.31 | 1.91 ± 1.65* | |

Note: *p < 0.05, indicates significant difference to group MCA. **Abbreviations**: AUC, the area under the plasma concentration-time curve; C_{max} , maximum plasma concentration; $T_{1/2}$, half-life elimination time, T_{max} , time to maximum plasma concentration; MRT, mean residence time; CL/F, clearance/bioavailability; V/F, apparent volume of distribution/bioavailability.

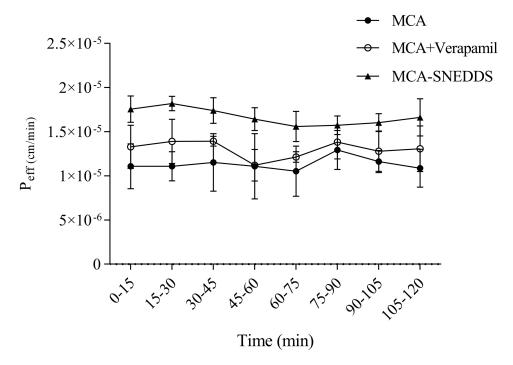


Figure 7 The Peff of MCA and MCA-SNEDDS.

Lymphatic Transport Studies

Intestinal absorption is a complex process influenced by drug metabolism, transporters, and food. Lymphatic transport is a potential way of enhancing oral bioavailability, preventing live first-pass effect and increasing pharmacodynamic activities in components.³⁹ To access the degree of lymphatic uptake, cycloheximide, a chylomicron flowing blocker, was pretreated prior to the study. The plasma concentration-time profile of MCA-SNEDDS after oral dosing to rats as well as after cycloheximide pre-treatments is shown in Figure 8. The parameters calculated from the pharmacokinetic profiles are presented in Table 5. Cycloheximide pre-treatment significantly decreased both the rate and extent of absorption of MCA

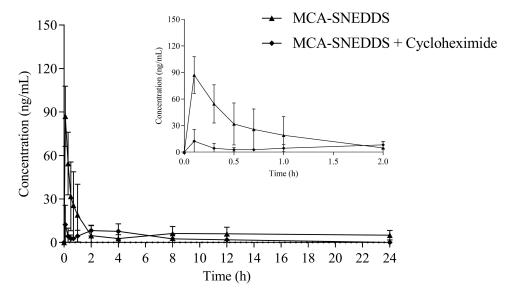


Figure 8 Plasma concentration-time profile of MCA-SNEDDS with/without pretreatment with cycloheximide. **Note:** Data represent mean ± SD (n = 5). **Abbreviations:** MCA, madecassic acid; MCA-SNEDDS, madecassic acid loaded self-nanoemulsifying drug delivery system.

Table 5 Pharmacokinetic Parameters of MCA-SNEDDS with/without Pretreatment with Cycloheximide

| Parameters | MCA-SNEDDS | MCA-SNEDDS-Cycloheximide | |
|--------------------------|-----------------|--------------------------|--|
| AUC (ng/mL*h) | 265.13 ± 150.91 | 61.02 ± 27.87* | |
| C _{max} (ng/mL) | 88.58 ± 18.83 | 15.71 ± 11.00** | |
| T _{1/2} (h) | 9.93 ± 7.27 | 1.42 ± 0.83* | |
| T _{max} (h) | 0.14 ± 0.09 | 3.52 ± 3.38 | |
| MRT (h) | 18.17 ± 12.57 | 4.17 ± 2.91* | |
| CL/F ((mg)/(ng/mL)) | 0.58 ± 0.52 | 2.31 ± 1.95 | |
| V/F ((mg)/(ng/mL)/h) | 4.83 ± 2.94 | 3.80 ± 2.06 | |

Notes: *p < 0.05, indicates significant difference to group MCA, **p < 0.01, indicates extremely significant difference to group MCA.

Abbreviations: AUC, the area under the plasma concentration-time curve; C_{max}, maximum plasma concentration; $T_{1/2}$, half-life elimination time; T_{max} , time to maximum plasma concentration; MRT, mean residence time; CL/F, clearance/bioavailability; V/F, apparent volume of distribution/ bioavailability.

as indicated by 5.64-fold C_{max} decrease and a 4.34-fold AUC decrease. The result indicated that cycloheximide blocked the lymphatic transport of MCA-SNEDDS formulation, thereby reduced the oral absorption. Lipids and surfactants can promote post-enterocytic lymphatic uptake of drugs and nanocarriers. Labrasol was found to at least partly enter the lymph route, thus bypassing the systemic metabolism of the liver and having higher oral bioavailability compared with a drug suspension. 40 Labrasol in MCA-SNEDDS prescription might contribute to promote the absorption of MCA in MCA-SNEDDS via lymphatic transport and increase the bioavailability.

Conclusion

In order to improve the solubility and bioavailability of the poor aqueous-soluble ingredient MCA via oral route, SNEDDS could be a favorable choice. In this study, SNEDDS of various compositions have been evaluated to select the nanocomposites that exhibit optimal characteristics, including solubilization capacity and emulsification efficiency. Moreover, a ternary phase diagram was established to determine the specific amount required for each component. In that, the best formulation was selected with 10% Capryol 90, 27% Kolliphor ELP and 27% Labrasol, and 36% Transcutol HP, as an oil phase, surfactants, and a co-surfactant, respectively. The corresponding zeta potential of -3.05 mV, droplet size (21.52 nm) was less than 200 nm and a PDI value of 0.16 demonstrated the formation of emulsion with nanosized droplets and a uniform distribution. SNEDDS retained the self-emulsifying properties of SNEDDS while contributing to an improved solubilization of the entrapped compound compared with the pure component. Pharmacokinetic data suggest that SNEDDS remarkably improved the oral bioavailability of MCA. Compared with pure MCA, SNEDDS showed a 1.48-fold improved P_{eff} throughout the intestine in the in situ single-pass intestinal permeability study. Furthermore, pretreatment of cycloheximide, a chylomicron flowing blocker, greatly influenced the absorption of SNEDDS. The SNEDDS formulation is a good candidate for enhancing oral absorption of MCA via improved P_{eff} and lymphatic uptake. The representative SNEDDS formulated for MCA in the current research provides collective advantages, such as superior self-emulsification efficiency, high drug loading capacity, improved dissolution, permeation, and enhanced bioavailability of MCA. This work reveals the importance of SNEDDS development for MCA, which may bring about a synergistic effect in treatment along with a lower dose administration. Based on in vivo and in vitro evidence, MCA, a natural pentacyclic triterpenoid, possesses important pharmacological effects, such as wound healing, anti-inflammatory, and antioxidant activities. There is a need for further study to research the applicability and synergistic effect of MCA-SNEDDS to target diseases.

Ethical Approval and Consent to Participate

The study was approved by the Institutional Animal Care and Use Committee of China Pharmaceutical University (CPU-2019-06-004).

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Disclosure

The authors report no conflicts of interest in this work.

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