

**CPHI 2025: BENEEO to present galenIQ™ as the granulation binder of choice**

**Mannheim (Germany), September 2025 – At this year’s CPHI Europe in Frankfurt (28–30 October), BENEEO will showcase the latest advancements in granulation with its pharmaceutical-grade isomalt excipient: galenIQ™. Visitors are invited to connect with the BENEEO team at Stand 8.0L70, where experts will present new data, application samples, and formulation insights for oral dosage forms.**

As continuous manufacturing becomes increasingly prominent in the pharmaceutical industry, BENEEO’s galenIQ™ offers a compelling binder solution. Its unique performance profile includes fast preparation, robust granule formation, excellent flowability, and rapid dissolution – key factors for success in both twin screw and high-shear granulation.

Designed to meet the dual requirements of efficient manufacturing and enhanced patient compliance, galenIQ™ combines technical performance with sensory appeal. Thanks to its pleasant, sweet taste and plant-based origin, it supports the development of more palatable and patient-friendly dosage forms. Produced from beet sugar, BENEEO’s filler-binder is non-synthetic and peroxide-free. In addition to aligning with modern consumer needs, it also provides formulators with a stable, consistent, and reliable excipient solution.

**Proven performance in modern granulation**

In recent internal trials, galenIQ™ delivered impressive results across key metrics for twin screw granulation (TSG). It showed excellent compactability and produced high-strength tablets (>1.8 MPa) while maintaining rapid disintegration – a desired combination in continuous manufacturing. These attributes make galenIQ™ a particularly strong performer for TSG lines when stability, throughput, and formulation flexibility are essential.

“galenIQ™ sets a new benchmark in excipient functionality. Unlike traditional binders, the isomalt-based excipient showed lower sensitivity to concentration levels. Formulators benefit from greater process control and more consistent product quality. This combination of reliability and performance makes galenIQ™ a strong choice for manufacturers seeking both efficiency in production and confidence in regulatory compliance,” says Dr Maj-Britt Cepok, Head of Pharma at BENEEO.

### **Discover galenIQ™ at Stand 8.0L70**

Meet the BENEEO team during the show and discover why galenIQ™ is the granulation binder of choice for modern manufacturing. Experience new data, application samples, and expert insights that show how this excipient performs in granulation processes – all while enhancing patient compliance. Don't miss the chance to see how galenIQ™ can elevate your formulations and streamline your processes.

Meet BENEEO at CPHI Europe 2025

 Stand 8.0L70 | Messe Frankfurt

 28–30 October 2025

### **About galenIQ™**

BENEEO is part of the Südzucker Group and a member of the International Pharmaceutical Excipients Council (IPEC). The company produces galenIQ™ (Isomalt Ph. Eur., BP, USP-NF, JP), a multifunctional range of water-soluble filler-binders, according to cGMP conditions for pharmaceutical excipients. galenIQ™ is available in a wide variety of median particle sizes, morphologies and solubilities, and is therefore readily used in solid and liquid dosage forms such as tablets, sachets, effervescent, lozenges and syrups. It is physically and chemically stable, non-hygroscopic and enhances the palatability of the final form. For more information, please visit [www.galenIQ.com](http://www.galenIQ.com) or send an e-mail to [galenIQ@beneo.com](mailto:galenIQ@beneo.com).

## Pictures



1. Twin Screw Granulation – AI-generated (ChatGPT/OpenAI), ©[BENE0, 2025]



2. Woman taking tablet – ©elindisurunleri / insta\_photos

### Company contact

BENE0 GmbH  
Dr Maj-Britt Cepok  
Head of Pharma  
Maximilianstr. 10  
68165 Mannheim  
Germany  
+ 49 621 421 170  
Maj-Britt.Cepok@beneo.com

### Press contact

akp Communications  
Katja Kuderna  
PR Consultant  
Birkenauer Talstraße 9  
69469 Weinheim  
Germany  
+49 6201 18898-22  
k.kuderna@akp-communications.com