

Method Development and Validation for Fingolimod by HPLC/UV in Immediate-Release Oral Capsule and Study the Effect of Excipients on Solubility and Dissolution Behavior

Abstract

A simple, selective, linear, precise, and accurate RP-HPLC method was developed and validated for the Quantitation of Fingolimod Hydrochloride from bulk and formulations. Chromatographic separation was achieved isocratically on Zorbax Plus C 8 column (250×4.6 mm, 5 μ particle size) using a mobile phase, Acetonitrile and Di-butyl ammonium phosphate buffer in the ratio of 45:55 v/v. The flow rate was 2.0 ml/min and effluent was detected at 198 and 100 μ l of sample was injected. Linearity was observed in the concentration range of 0.224 - 1.68 μ g/ml. The percentage RSD for precision and accuracy of the method was found to be less than 2%. The method was validated according to the ICH guidelines with respect to specificity, linearity, accuracy, precision and robustness. The method developed can be used for the routine analysis of Fingolimod hydrochloride. BCS class of Fingolimod was determined by testing solubility, dissolution profile and lipophilicity by partition coefficient.

Keywords: Fingolimod; Sclerosis; Hydrochloride; Modulating; Analysis

Abbreviations: RP: Reverse Phase; HPLC: High-Performance Liquid Chromatography; UV: Ultra Violet; LC: Liquid Chromatography; MS: Mass Spectrometry; DAD: Diode Array Detectors; LOD: Limit of Detection; LOQ: Limit of Quantification; RSD: Reflex Sympathetic Dystrophy; DSC: Differential scanning Calorimetry

Introduction

Fingolimod (2-amino-2-[2-(4-octylphenyl) ethyl] propane-1, 3-diol hydrochloride) is an immune modulating drug, it is used mainly for multiple sclerosis. It reduces the rate of relapses in relapsing-remitting multiple sclerosis by over half, but has serious adverse effects (Figure 1) [1-3].

This paper is composed of two parts. The first part focuses on Quantitative determination of Fingolimod hydrochloride using RP-HPLC-UV in the concentration of dissolution instead of LC/ MS in Fingolimod HGC.

The second part is a study of Fingolimod hydrochloride dissolution profile in different media compared with reference drug and the effect of excipients on dissolution

Instrumentation, Reagents and Chemicals

Agilent 1260 HPLC system equipped with Zorbax Plus C8, 250x4.6mm, 5µm column, DAD detector N-dibutyl amine, orthophosphoric acid of analytical Grade, water and acetonitrile (HPLC grade) Fingolimod hydrochloride Working standard.

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Procedure

Preparation of buffer solution (Dibutyl ammonium phosphate)

Add 8.3 ml Orthophosphoric acid to 20 ml N-dibutyl amine while stirring and addition of water to 100 ml then adjust to pH 2.5 then complete the volume to exactly 1000 ml purified water.

Mechanism of detection

Dibutyl ammonium phosphate is ion-pair reagent which used as mobile phase to attract to Fingolimod hydrochloride molecules that result in demolishing tailing in Fingolimod peak and increase UV absorbance of whole molecule hence it increase method sensitivity up to 200 mg/ml (Figure 2).

Chromatographic condition

Fingolimod was eluted in Zorbax Plus C8, 250x4.6mm, 5 μ m column using a mobile phase mixture of buffer and acetonitrile in the ratio of 55:45 % v/v at temperature 30°C. The lambda max of the drug in mobile phase was 198 nm, so column outlet was monitored at 198 nm. The injection volume was 100 μ L, flow rate 2.0 ml/min and the total runtime was 5 min.

Standard solution preparation

Dissolve accurately weighed 28mg Fingolimod Hydrochloride in to a 250 ml volumetric flask, add about 150 ml of solvent (Acetonitrile: water 1:1) then sonicate for about 10 min then complete to volume with the same solvent, then dilute 1.0 ml of Solution to 100 ml with the mobile phase (Figure 3).







Figure 1: Structure of Fingolimod (2-amino-2-[2-(4-octylphenyl) ethyl] propane-1, 3-diol hydrochloride).





Construction of Calibration Curve

The standard Fingolimod Hydrochloride solution was further diluted in 100 ml volumetric flask to obtain various concentrations ranging from 0.224 to 1.68μ g/ml. From this each standard solutions 100μ L was injected in to the HPLC system.

The chromatograms were recorded. The concentrations of the Fingolimod Hydrochloride in μ g/ml is taken in X axis and peak area of the individual concentrations of standard solution were taken in Y axis. The calibration graph was plotted (Figure 4) (Table 1) [4,5].



Table 1: Parameters for Fingolimod Hydrochloride.

Parameter	Values µg/mL
Concentration	0.224 - 1.68
Slope	300.09
Intercept	8.54
R2	0.9992

Limit of Quantitation and Limit of Detection

LOQ and LOD were calculated using HPLC Agilent Chemstation to find the ratio of signal to noise 10:1 and 3.3:1for LOQ and LOD respectively. The limit of Quantitation is found to be 112 mg/ml while the limit of detection is 56 mg/ml

Table 2: Measurement of accuracy by standard addition method.

Precision

To demonstrate agreement among results, a series of measurements are done with Fingolimod hydrochloride ten replicate injections of the specific standard at various time intervals on the same day were injected into the chromatograph and the value of %RSD was found to 1.26%. In inter-day precision same standard was injected on different days and the found %RSD was 1.68% [4,5].

Accuracy

Accuracy was done by recovery study using standard addition method, known amount of standard Fingolimod into pre-analyzed samples and subjected to proposed HPLC method. The results of recovery studies are shown in (Table 2) [4,5].

Working Concentration Percent	Working Concentration (mc/ml)	% Recovery
80%	0.896	101.79%
100%	1.12	99.54%
120%	1.344	98.53%

Dissolution Profile

The formula of Fingolimod capsule contains only mannitol and magnesium stearate [6]. Dissolution is performed through

three standard media using apparatus 1 (Basket) and 100. RPM at 37.5 °C and the volume of media is 500 ml the sample directly injected to HPLC (Figure 5) (Table 3) [7].



Figure 5: Dissolution profile for Fingolimod capsule contains only mannitol and magnesium stearate.

Table 3: Dissolution parameters Fingolimod capsule contains only mannitol and magnesium stearate.

Time (Min)	Test Release	Reference Release
5	86.72	88.42
10	96.83	93.36
15	100.05	96.09
30	100.27	99.73

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Dissolution in pH 2.0 media the samples gives more than 85% in the first 5 min. While in acetate media pH 4.5 the dissolution rate decreased but still more than 85% in 30 min but it is less than 80% after 15 min. the dissolution in acetate media was repeated after removal of magnesium stearate from the capsule to find out that dissolution rate exceed 85% in the first 15 min (Table 4) (Figure 6).

does not exceed 25% after 30 min and these results are very similar to reference drug of Novartis.

However it was observed that the dissolution of Fingolimod Hydrochloride doubled to reach 50% after 30 min in Phosphate media pH 6.8 unless magnesium stearate is added in the formula (Table 5) (Figure 7).

On the other hand in phosphate media pH 6.8 the dissolution

Magnesium stearate in acidic media has no effect due to high solubility of Fingolimod hydrochloride in acidic media.



Figure 6: Dissolution profile for Fingolimod capsule in the absence of magnesium stearate with different pH (2.0&4.5) by using HPLC.



Figure 7: Dissolution profile for Fingolimod capsule in the absence of magnesium stearate with pH: 6.8 by using HPLC

Table 4: Dissolution parameters for Fingolimo	d capsule in the absence of m	nagnesium stearate with differe	ent pH	(2.0&4.5)	by using HPLC.
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Time	Test (No Magnesium Stearate) Release	Test Release	Reference Release
5	79.20	32.25	97.51
10	81.94	54.95	53.33
15	92.75	72.96	69.80
30	95.25	97.51	100.04

Time (Min)	Test Without Mg Stearate Release	Test Release	Reference Release
5	10.51	8.56	3.74
10	22.85	13.59	19.18
15	22.85	16.66	24.68
30	50.41	21.1	25.23

Table 5: Dissolution parameters for Fingolimod capsule in the absence of magnesium stearate with pH: 6.8 by using HPLC.

Influence of Magnesium Stearate on Fingolimod Hydrochloride

magnesium stearate IR spectrum at 1650 cm-1 has decreased in mixture sample spectrum [9] (Figure 8-11).

During dissolution it was observed that absence of magnesium stearate from the formula rises the rate of dissolution especially in acetate and phosphate media therefore IR test and Differential scanning Calorimetry (DSC) to assure the relation either hydrophobic effect or hydrogen bonding [8].

IR scanning of Fingolimod and Magnesium stearate mixture show that the peak of O-H at 3400 cm-1 in Fingolimod IR Spectrum has been diminished and the strength of C=O peak in

This interaction has been confirmed by performing DSC for Fingolimod hydrochloride and magnesium stearate mixture which show increase in heat absorbance for both magnesium stearate and Fingolimod hydrochloride compared with each standard separately which indicates presence of hydrogen bonding. On the other hand, hydrophobic effect is always accompanied with decrease in heat absorbance (Figure 12) [10,11].





Figure 9: IR spectrum of Magnesium stearate.

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Figure 10: IR spectrum of Fingolimod and magnesium stearate mixture.



Figure 11: Chemical interaction between Fingolimod and HCL.



Figure 12: DSC of Fingolimod, Magnesium stearate and mixture.

Conclusion

The developed RP-HPLC method was validated and the system suitability studies were performed and all parameters combined with the simplicity and ease of operation ensures that the validated method can successfully be used for routine analysis of Fingolimod hydrochloride in bulk and capsule dosage formulation. Although magnesium stearate has influence on Fingolimod hydrochloride solubility, it has no effect on its bioavailability.

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